

# SPECIFICATIONS

Prepared on:  
March 22, 2005



Updated on:  
December 21, 2007

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## Product name: APP 2K Expres Klarlack 3:1

High-gloss, colourless, binary acrylic lacquer with a very short setting time. Intended for spot repairs. The product contains active UV filters.

Container:	Lacquer - 3.0 l; hardener - 1.0 l.
Product and additives:	APP 2K Expres Klarlack 3:1; APP 2K Expres Harter; APP 2K Acryl Verdunnung AVS/AVN.
Special components:	APP 2K Elastic; APP Anti-Silikon.
Basic components:	APP 2K Expres Klarlack 3:1 - acrylic resin; APP 2K Expres Harter - isocyanate hardener.
Colour:	Transparent colourless.
Output:	6-8 m <sup>2</sup> /l.  Caution! In practice the output depends on certain factors including: object shape, roughness of the base, method of application and working conditions.
<u>Usage:</u>	The product is intended for the quick repairs of vehicle elements as a high quality top coat in multi-layer vehicle body repair coats.
<u>Base:</u>	Generally used base paints in two- and three-layer systems. Water-thinned base paints.
Base preparation:	Before spraying, remove all remaining loose and dried basecoat paint dust from the surface to be painted.

### Application

Mixing ratio(s):



- A) For minor spot repairs:  
3 volumes: APP 2K Expres Klarlack 3:1  
1 volume: APP 2K Expres Harter  
0-10%: APP 2K Acryl Verdunnung AVS
- B) For medium and small surfaces, and temperatures ranging from +15°C to +25°C:  
3 volumes: APP 2K Expres Klarlack 3:1  
1 volume: APP 2K Expres Harter  
10-15%: APP 2K Acryl Verdunnung AVS

The above information complies with current knowledge on our products and their possible applications. This guarantees no specific properties or usability in particular conditions. Users should observe guidelines and warnings provided on product labels and specified in material safety data sheets. We hold no responsibility if conditions beyond our control affect the final result of work.

**Auto Plast Produkt Sp. z o.o. [Ltd.] 62-300 Września, ul. Przemysłowa 10, Poland  
tel. + 48(prf)61 437 00 00**



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### Polishing:



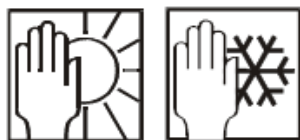
If necessary, gently polish after complete hardening and cooling (15-30 minutes):

- wet polishing by hand with P2500-5000 abrasive paper;
- wet machine polishing with P2500-5000 abrasive paper.

### Equipment cleaning:

Nitrocellulose solvent.

### Storage:



Store in original, closed containers in a dry and well-ventilated room.  
Protect against freezing.

### Industrial safety regulations:



For professional use only.  
See: information on product labels and/or in Hazardous Material Safety Data Sheet.  
Users should observe all industrial safety regulations applicable in their countries.

### VOC:

Permissible VOC content [g/l] in a ready-to-use product.  
840 g/l for APP 2K Expres Klarlack 3:1  
Maximum VOC content [g/l] in a ready-to-use product.  
697 g/l for APP 2K Expres Klarlack 3:1

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