

SPECIFICATIONS

Prepared on:
May 5, 2005



Updated on:
December 21, 2007

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Product name: F400 Profil, F400 Profil Aerosol

A permanently elastic preparation based on wax and special impregnating additives, designed for anticorrosion protection of box profiles and hard to reach spaces in the car body, including: car body and door beams, and engine and trunk compartments. The product has penetrating and water displacing properties.

Test of resistance to saline solution for the F400 Profil in compliance with the SS DIN 53210 standard: 1000 hours.

Test of resistance to saline solution for the F400 Profil Aerosol in compliance with the SS DIN 53210 standard: 200 hours.

Container:	1.00 l, 500 ml aerosol.
Product and additives:	F400 Profil, F400 Profil Aerosol.
Basic components:	Synthetic waxes, impregnating additives.
Colour:	Amber and transparent.
Consistence:	Liquid.
Solid substance content:	F400 Profil: 49-54% - measurement in compliance with the DIN 53215 standard; F400 Profil Aerosol: 11-12% - measurement in compliance with the DIN 53215 standard.

Usage:

- for anticorrosion protection of car body box profiles including: car body and door beams, and engine and trunk compartments,
- for anticorrosion protection of machines, machine parts, tools, etc.

Base

Proper base types: Untreated and primed sheet metal.
Surfaces coated with primers and top-coat lacquers.

Base preparation:



Remove all corrosion centres from untreated car body sheets.

If possible, remove any dust from the protected surface and degrease it using W900 or WB900 remover before spraying.

The above information complies with current knowledge on our products and their possible applications. This guarantees no specific properties or usability in particular conditions. Users should observe guidelines and warnings provided on product labels and specified in material safety data sheets. We hold no responsibility if conditions beyond our control affect the final result of work.

**Auto Plast Produkt Sp. z o.o. [Ltd.] 62-300 Września, ul. Przemysłowa 10, Poland
tel. + 48(prf)61 437 00 00**

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Product name: F400 Profil, F400 Profil aerosol

Application

Mixing ratio(s): F400 Profil is delivered ready for spraying. The product has dynamic viscosity 1.000 ± 500 cP (Pleuger RVT; 60 rpm, sp. 4).

Applying:



Stir the preparation in the container well by shaking it. Tear off the screw cap protection and attach the container to the spray gun. Apply using a spray gun for maintenance at a pressure ranging from 3.0 to 5.0 bar. Coat flat surfaces with the preparation evenly from a distance of approximately 25-30 cm. Put the wax into the box profiles through maintenance holes using a nozzle with a small hose.

Coat thickness:

- 100-200 μm for F400 Profil,
- 20-40 μm for F400 Profil Aerosol.

Caution!

Remember to roll up the window before starting car door maintenance work.

Drying:



Drying time at the temperature of $+20^{\circ}\text{C}$ is:

- 5 hours for F400 Profil,
- 3 to 4 hours for F400 Profil Aerosol.

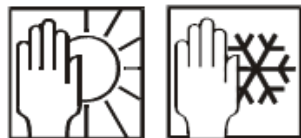
Caution!

Special holes for box profile maintenance used to insert the hose should remain open for a few days more to ensure better air circulation. Afterwards, remember to close them with the original plugs, usually made of rubber.

Equipment cleaning:

Painter's naphtha, turpentine.

Storage:



Store in original, closed containers in a dry and well-ventilated room. Protect against freezing.

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Industrial safety regulations:



For professional use only.

See: information on product labels and/or in Hazardous Material Safety Data Sheet.

Users should observe all industrial safety regulations applicable in their countries.

VOC:

Permissible VOC content [g/l] in a ready-to-use product.

840 g/l for F400 Profil - amber

840 g/l for F400 Profil - transparent

840 g/l for F400 Profil Aerosol - amber

840 g/l for F400 Profil Aerosol - transparent

Maximum VOC content [g/l] in a ready-to-use product.

432 g/l for F400 Profil - amber

438 g/l for F400 Profil - transparent

574 g/l for F400 Profil Aerosol - amber

562 g/l for F400 Profil Aerosol - transparent

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