

# SPECIFICATIONS

Prepared on:  
October 9, 2006



Updated on:  
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## Product name: F410 Profil Aerozol

An anticorrosive, permanently elastic preparation designed to protect box profiles and hard to reach places in car body. The product is penetrating and displaces water.

After solvent evaporation it forms a continuous, elastic and sticky protective coating.

Test of resistance to saline solution for the F410 Profil Aerozol - amber (DAM 39:1): > 96h.

Test of resistance to saline solution for the F410 Profil Aerozol - transparent (DAM 39:1): > 1000h.

Container: 500 ml aerosol.

Product and additives: F410 Profil Aerozol.

Basic components: Synthetic waxes, impregnating additives.

Colour: Amber and transparent.

Consistence: Liquid.

Solid substance content:

- 46% for F410 Profil Aerozol - amber,
- 53% for F410 Profil Aerozol - transparent.

### Usage:

- for anticorrosion protection of car body box profiles including: car body and door beams, and engine and trunk compartments,
- for anticorrosion protection of machines, machine parts, tools, etc.

### Base

Proper base types: Untreated and primed sheet metal.  
Surfaces coated with primers and top-coat lacquers.

Base preparation:



If possible, remove any rust and dust from the treated surface and degrease it using W900 or WB900 remover before spraying the F410 Aerozol wax.

### Application

Mixing ratio(s): F410 Profil is delivered ready for spraying.

The above information complies with current knowledge on our products and their possible applications. This guarantees no specific properties or usability in particular conditions. Users should observe guidelines and warnings provided on product labels and specified in material safety data sheets. We hold no responsibility if conditions beyond our control affect the final result of work.

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### Applying:

Stir the wax well, shaking the container for approximately 3 minutes. Perform test spraying. Coat flat surfaces with the preparation evenly from a distance of approximately 20-30 cm. Put the wax into the box profiles through maintenance holes using a nozzle with a small hose. Working temperature: 16-20°C.

Optimal dry coat thickness:

- ~ 10 µm for F410 Profil Aerozol - amber,
- ~ 10 µm for F410 Profil Aerozol - transparent.

Caution!

Remember to roll up the window before starting car door maintenance work. Do not spray onto the brake drums and brake disks! Do not spray onto the exhaust system!

### Drying:



Drying time at the temperature of +20°C is:

- ~ 1 hour for F410 Profil Aerozol - amber,
- 1.5-2 hours for F410 Profil Aerozol - transparent.

Caution!

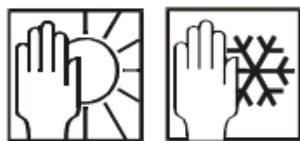
After drying the preparation forms a soft and a slightly sticky protective coating, which tends to skin-over spontaneously. Special holes for box profile maintenance used to insert the hose should remain open for a few days more to ensure better air circulation. Afterwards, remember to close them with the original plugs, usually made of rubber.

### Equipment cleaning:

Painter's naphtha.

In order to remove left-over paint from the nozzle and clean it, turn the container upside down and release the aerosol for a moment. The propellant will push out the remaining paint from the nozzle, preventing its drying and thus allowing the aerosol to be reused later.

### Storage:



Store in original, closed containers in a dry and well-ventilated room. Protect against freezing.

### Industrial safety regulations:



For professional use only.

See: information on product labels and/or in Hazardous Material Safety Data Sheet.

Users should observe all industrial safety regulations applicable in their countries.

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